

# ENDURABOND™ 201 NEOPRENE TACK CEMENT

## FUNCTION

Endurabond™ 201 is a solvent based neoprene rubber tack cement for bonding neoprene rubber tank linings. For best results, it shall be used with Endurabond™ P-100 and Endurabond™ I-100 based vulcanizing primers.

## DIRECTIONS FOR USE

May be applied by brush or suitable roller. If tack cement is too viscous, it is recommended the adhesive be thinned with 10 - 15% toluene. Mix cement well before use.

Endurabond™ 201 tack cement should only be applied to non-contaminated surfaces and properly prepared and primed substrates.

Based on normal humidity and room Temperature conditions, Endurabond™ 201 should dry 15-30 minutes before rubber application.

## TOXICITY

Prolonged breathing of vapors is harmful. Use only with adequate ventilation and an approved respirator. See MSDS for further instructions.

## SAFETY

Usual fire safety measures should be observed. Keep away from heat, sparks and open flame.

## TYPICAL PHYSICAL PROPERTIES

Color	Black
Wt./Gal	8.0 lbs
Specific Gravity	1.37
Viscosity (#3 Zahn Cup)	120-350 sec.
Non-Volatile Solids	24%
Shelf Life at 75°F (23°C)	6 months from DOS
Bond Temperature Range	180°F (82°C) - 350°F (176°C)
Coverage Sq.Ft./Gal./Coat	Approx. 150-200